



Dart Aerospace Ltd.
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C45-7-2
Job Sheet 198210



Part No: C45-7-2
Part Name: Lock Bumper

Part Weight: 0 lbs
Job Created: 7/23/19
Due Date: 9/2/19
Type: Stock
Note: C45-7-2 REV.5A IPP REV:A 18.02.09 NEW ISSUE DD VERF:JFS
Ship Via:

Job Qty: 30 pcs
Status: New
Priority: Medium
Job Tracking No:
Created By: Jennifer Renwick
Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs Run Hrs	Workcenter/Supplier	Sign-off
100	Small Fab - 1	30 pcs	9/2/19	9/2/19	0.00 3.00	Small Fab - 1	
						Small Fab - 2	
						Small Fab - 3	
						Small Fab - 4	
						Small Fab - 5	
						Small Fab - 6	
						Small Fab - 7	
120	QC 5	30 pcs	9/2/19	9/2/19	0.00 0.00	QC 5 - 10	
						QC 5 - 12	
						QC 5 - 17	
						QC 5 - 18	
						QC 5 - 19	
						QC 5 - 22	
						QC 5 - 24	
						QC 5 - 3	
						QC 5 - 43	
						QC 5 - 49	
						QC 5 - 51	
						QC 5 - 58	
						QC 5 - 68	
						QC 5 - 9	
						QC 5 - 50	
						QC 5 - 30	
						QC 5 - 40	
						QC 5 - 61	
						QC 5 - 81	
130	Packaging 3-2 - Stock - B4B	30 pcs	9/2/19	9/2/19	0.00 0.00	Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	



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Container No: S208802

Part: C45-7-2
Job No: 198210
Serial No/Batch: S208802
Revision: 5A
Inspector:
Exp Date:
Instructions:

Date: 08/28/19

Plex 7/23/19 3:00 PM Dart, Renwick, Jennife

Michel 2019/08/26

DAS
61
9-89

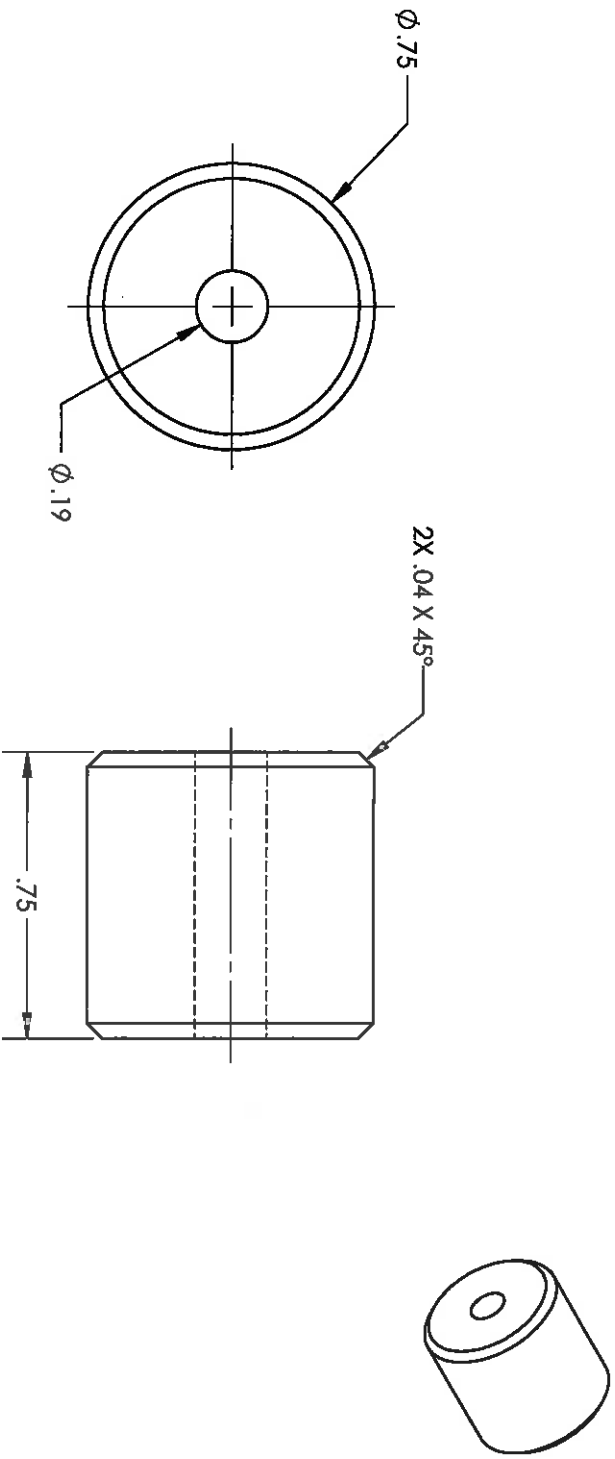
DAS
28
9-89

					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	30 pcs	9/2/19	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	
Part Op 100 - (Small Fab)CUT TO SIZE AND CHAMFER AS PER DWG ***do not drill center hole, see Eng.**** Descriptions: 120 - QC5- Inspect part completeness to step on W/O) 130 - (Identify as per dwg & Stock Location:) 140 - (QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
8695K715	Polyurethane Rod 3/4 DIA. 80A (HARD)	2.1000 ft (.07 ea)	100-Small Fab - 1	S126975		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Small Fab - 1	8695K715	2	27	0		
Part Specifications						
Specifications could not be found.						

Plex 7/23/19 3:00 PM Dart.Renwick.Jennifer

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5		AS DRAWN BY CANAM.	9/14/2012	RJC	
5A	14-0127	CHD THE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE. CHD TOLERANCE ON NON-CRITICAL DIMENSIONS.	8/13/2014	DPD	RVV



NOTE:
BAG & LABEL WITH BATCH NUMBER.

DART
AEROSPACE

LOCK BUMPER

ASSY ITY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
	C45-7-2	1	LOCK BUMPER		PLOYURETHANE	03/4 X 7/8

DWG NO.	C45-7-2	REV	5A
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MATERIAL: PLOYURETHANE			
UNLESS OTHERWISE SPECIFIED			
DIMENSIONS ARE IN INCHES			
XX ± .005 FRACTIONS ± 1/8			
X ± .01 ANGLES ± .5°			
1. BREAK ALL SHARP EDGES .015 X 45°			
2. DIMENSIONAL LIMITS APPLY AFTER			
PLATING			
SCALE	2:1	DATE	5/15/1997
SHEET 1 OF 1			